

Date: Friday, 18/07/2008 1:10:02 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOSE ASSEMBLY
Job Number	: 40641		
Estimate Number	: 11187		
P.O. Number	:	Part Number	: D329730210
This Issue	: 18/07/2008 S.O. No. :	Drawing Number	: D3297 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : PURCHASED PARTS	Drawing Revision	: D
Previous Run	: 38448	Material	:
Written By	:	Due Date	: 05/08/2008 Qty: 6 Um: Each
Checked & Approved By	: <u>JW 08-7-18</u>		
Comment	: Est: B 04.11.09 Added Step 5 KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description
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1.0	PG	PURCHASING
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## Comment: PURCHASING

Create D2729-1 label and include with W/O

Issue P/O: 6810

Hose Assembly as per Dwg D3297

Possible Supplier: API

Material release note is required

C208/07/18

(6)

2.0	1560056D0210	HOSE ASSY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

HOSE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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## Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

AS 08/07/28

4.0	QC6	DIMENSIONAL CHECK
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## Comment: DIMENSIONAL CHECK

S 08/07/28 (16)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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## Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Install D2729-1 as per Dwg D3297

using D2182-045 Heat Shrink

Batch: 21864A

FF 08-07-29 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 1:10:02 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 40641

Part Number: D329730210

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



6x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 194

8/1/29

50

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/30

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

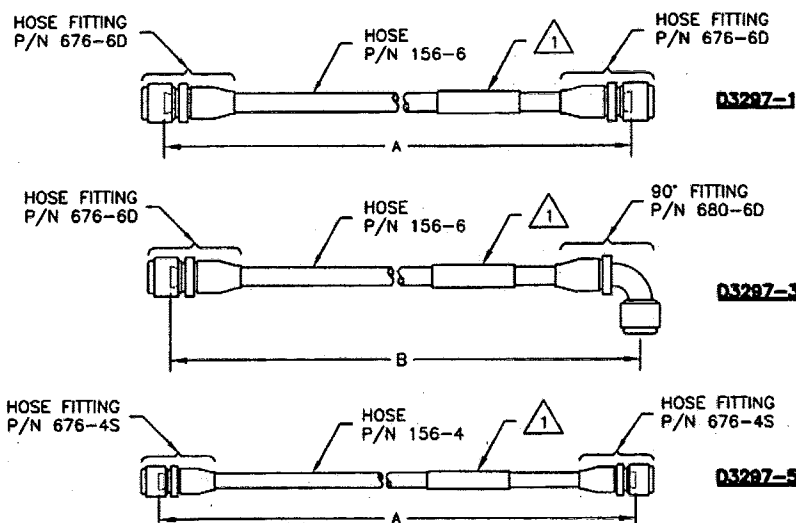
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3297	REV. D SHEET 1 OF 1
DATE 05.01.21	TITLE HOSE ASSEMBLIES		SCALE NTS
A	04.07.06	NEW ISSUE	
B	04.11.01	STRATOFLEX P/N WAS AEROQUIP P/N	
C	04.11.18	T50 CORRECTED TO TSO	
D	05.01.21	CORRECT STRATOFLEX P/N	

RELEASED  
05.01.21



HOSE SPECIFICATION				
DART P/N	STRATOFLEX P/N	VENDOR	A	B
D3297-1-0098	156001-6D0096	API	9.75	
D3297-1-0130	156001-6D0130	API	13.00	
D3297-1-0121	156001-6D0121	API	12.13	
D3297-3-0085	156005-6D0085	API		8.50
D3297-3-0210	156005-6D0210	API		21.00
D3297-3-0350	156005-6D0350	API		35.00
D3297-5-0410	156001-4S0410	API	41.00	

D3297-1-XXXX HOSE ASSEMBLY } WHERE XXXX REPRESENTS  
D3297-3-XXXX HOSE ASSEMBLY } HOSE LENGTH IN TENTHS OF INCH  
D3297-5-XXXX HOSE ASSEMBLY }

EG: 12.125" LONG: D3297-1-0121  
41.00" LONG: D3297-5-0410  
8.50" LONG: D3297-3-0085

NOTES:

- 1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40621

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API  
2461 46th Ave.  
LACHINE QC H8T 3C9  
CANADA

Page 1 of 1  
07/25/2008 15:53:09

# Pack List



<b>Shipping Address</b> DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	<b>Information</b> <b>Document Number</b> 80455194 <b>Document Date</b> 07/24/2008 <b>Purchase Order No.</b> PO00006810 <b>Purchase Order Date</b> 07/18/2008 <b>Sales Order Number</b> 407549 <b>Sales Order Date</b> 07/18/2008 <b>Customer Number</b> 6100481 <b>Shipping Conditions</b> FXPri 1D (Intl 1-3D) <b>Incoterms</b> <b>Cust Ship Acct</b> <b>Delivery Date</b> 07/28/2008 <b>Bill of Lading</b>
<b>Forwarding Agent's Address</b>	
<b>Shipping Instructions</b> Detailed Shipping Instructions at the end of the document	
<b>Packing Instructions</b> Detailed Packing Instructions at the end of the document	<b>Total Volume</b> 0.012 IN3 <b>Carrier</b> WILL CALL

Item	Material	Material Description	Quantity	Weight	Batch Num
10	156001-6D-0096	156-6 HOSE ASSEMBLY			
	Batches				
	0000242202 (PO:4500068502)		6 EA	0 LB	
20	156005-6D-0210	156-6 HOSE ASSEMBLY			
	Batches				
	0000242204 (PO:4500068502)		6 EA	0 LB	

## Shipping and Packing Instructions

### \*\*CERTIFICATE OF CONFORMANCE\*\*

I hereby certify that the aircraft parts described herein were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

Authorized Signature



960.33

Date 7-21-08[illegible]

## For API